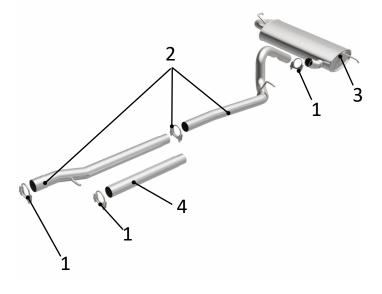


# **INSTALLATION INSTRUCTIONS** | PART NO. 106-0045

### **BILL OF MATERIALS:**



- 1: 167507
  2: 167609
  3: 167608
- 4: 169311 (4 door model)

## WARNING:

When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

#### STEP 1:

(Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust system. This will prevent electrical accidents and will reset the computer if it applies to the vehicle. Remove existing exhaust system from the vehicle. Only remove parts that will be replaced. Clean existing flange with a wire brush to ensure proper sealing.

#### STEP 2:

Attach item 3 to existing isolators

#### STEP 3:

Attach inlet of item 2 to existing exhaust and isolators

#### STEP 4:

Attach outlet of item 2 to item 3 and existing isolators

STEP 5:

On 4 door model, place item 4 between inlet and outlet of item 2

#### STEP 6:

Place item 1 between item 2 and existing exhaust

#### STEP 7:

Place item 1 between item 2 and 3.

#### STEP 8:

If step 5 was necessary, place clamp provided with item 4 between inlet of item 2 and item 4  $\,$ 

#### STEP 9:

If step 5 was necessary, place clamps provided with item 2 between outlet of item 4 and item 2.

#### STEP 10:

If step 5 was not necessary, place clamp provided with item 2 between inlet and outlet of item 2  $% \left( 1-\frac{1}{2}\right) =0$ 

#### STEP 11:

Ensure new exhaust is not contacting any portion of the underbody of the vehicle or drivetrain.

#### STEP 12:

Tighten all clamps starting from rear of the vehicle. (DO NOT EXCEED 30FT-LB WHEN TIGHTENING CLAMP AND CHECK ALL CLAMPS AFTER 50 MILES. RETIGHTEN IF NECESSARY)



**BRExhaust** recommends professional installation for all products

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