



INSTALLATION INSTRUCTIONS TRANSMISSION COOLING PAN PART # 14200

Please read these instructions completely before beginning installation

KIT CONTENTS

| QTY. | DESCRIPTION | QTY. | DESCRIPTION |
|------|---------------------|------|---------------------|
| 1 | Transmission Pan | 1 | Rubber/Steel Washer |
| 1 | Pan Gasket | 1 | 1/8" NPT Plug |
| 1 | Magnetic Drain Plug | | |

TOOLS NEEDED

| | |
|-----------------------|-------------|
| 3/8" drive Ratchet | Teflon Tape |
| 3/8" drive extension | |
| 3/8" drive Socket Set | |
| Gasket Scraper | |

IMPORTANT

Always refer to the vehicles owner's manual or shop manual for proper vehicle transmission fluid requirements.

This instruction is intended to assist in installing Derales part number 14200 to a GM Turbo 350 transmission. After Transmission Cooling Pan installation there will be approximately 2 quarts extra fluid capacity.

REMOVING STOCK PAN

1. Drain the transmission fluid (some factory pans do not have drain plugs).
2. Remove all of the bolts mounting the pan to the transmission flange.
3. Remove the stock transmission pan.
4. Clean the mounting surface on the transmission. Remove any old gasket material with a gasket scraper being careful not to gouge the aluminum.

INSTALLING DERALES COOLING PAN

1. Install the drain plug and rubber/steel washer onto the bottom of the pan making sure it's sealed tight.
2. Install the 1/8" NPT plug or temperature sending unit (not supplied) using Teflon tape or other suitable sealant.
3. If using the Derales gasket, apply a thin coat of Gasgacinch or other suitable gasket sealer to the side of the gasket that will apply to the pan. Sealant should not be required on the transmission side.
4. Apply the gasket to the mounting surface of the pan.
5. Raise the pan up against the transmission and thread the mounting bolts in by hand starting with the opposing corners until all are installed.
6. Using a ratchet, extension, and socket tighten the bolts to the factory torque specs working in an opposing pattern until all are secure.

Note: Be sure not to over tighten bolts as the transmission is aluminum and can be easily stripped out if excessive force is applied.

7. Refill the transmission fluid by first adding fluid to the proper dipstick level. Then start the vehicle, shift through the gears a few times. Check the fluid level as instructed in owners manual. Now check the dipstick again. Add fluid as needed.
8. Quickly check for any leaks around the mounting surface or plug holes.
9. Drive the vehicle for a short distance, making sure the transmission is warm and recheck fluid level. Add fluid as needed.



Warning: Installation of accessories should only be undertaken by those with mechanical knowledge and are familiar with working on vehicles. Always use eye protection (goggles, safety glasses or shield). Park the vehicle in a well lit area, on level ground and apply the parking brake. Only work on a cold vehicle that has been sitting overnight, failure to do so will result in severe burns and injury. Before starting the vehicle, make sure no tools or any other items are left under hood that could interfere with or be drawn into moving parts of the engine. Failure to follow instructions can lead to severe damage and personal injury.