

BBK PERFORMANCE LLC  
3060 Performance Circle  
Deland, FL 32724

For any questions, email us:  
TECH@BBKPERFORMANCE.COM



## INSTALLATION INSTRUCTIONS - INS150

# HIGH FLOW AFTER CAT X-PIPE

Part # 4023 // 2010-2015 Camaro SS LS3/L99 V8 (Coupe Only)

Part # 4024 // 2010-2011 Camaro V6 (Coupe Only)



Special Tools required: Sawz-all, hack saw, or air powered cut off wheel.



Install Time: Approximately 2 hours.



Difficulty: Easy.



MADE IN U.S.A.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019

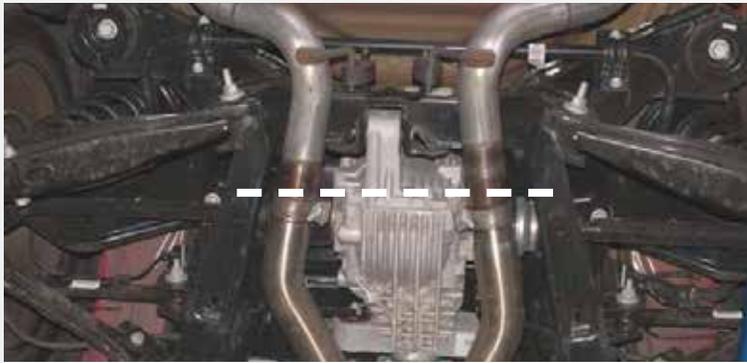


FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

### STEP 1

Disconnect the negative battery terminal in the trunk. Place a rag over the trunk latch so the lid won't latch with the battery disconnected.

### STEP 2



Cut the stock exhaust pipes 1-1/2" forward of where the rear end cover bolts to the third member. Use a sawz-all or air powered cut off wheel to cut the pipes.

### STEP 3

Remove the 4 bolts that retain the flat black brace just forward of the rear end. Remove the brace.

Loosen the clamps at the front where the mid pipes connect to the stock resonator pipe section and remove the entire resonator pipe section.

### STEP 4

Re-use the stock clamps at the mid pipes, lift the BBK X-Pipe section into place and slide the stock clamps in place to support the front of the x-pipe. Re-install the flat black brace with the bolts but leave loose. This will support the back of the X-Pipe section while you assemble the rear pipe sections.

### STEP 5

Continue installing the rear pipe sections that will connect to the axle back portion of the system. Slide the supplied clamps onto the X-Pipe section and install the rear pipes to the X-Pipe and axle back pipes. The rear pipe with the shorter leg before the first bend is the passenger side.

### STEP 6

Using the supplied clamps at the axle back portion, connect the pipes together. Tighten the bolts at the flat black brace and place a 1/2" spacer under the X-Pipe section to begin securing the clamps.

Position the rear pipe sections for best fitment and then tighten all the clamps. Remove the installed spacer under the X-Pipe.

### STEP 7

Rear pipes are designed to fit the stock axle back portion of the exhaust system. When installing some after-market axle back systems, welding could be required at the rear connection point. Re-connect the negative battery terminal and start the engine to check for any leaks.



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