

INSTALLATION INSTRUCTIONS - INS162

X-PIPES FOR FULL LENGTHS HEADERS

Part # 1461 and 1462 / 2011-14 Ford Mustang V6
Part # 1655 and 1658 / 2011-14 Ford Mustang V8



Special Tools required: No special tools required.



Install Time: Approximately 30 minutes.



Difficulty: Easy.



Additional Parts required (sold separately) for installation:
SEE BBK WEBSITE FOR CORRECT APPLICATIONS AND PART BBK NUMBERS



All required **O2 Sensor** Extension Harnesses are available separately
- See [BBK Website](#) for correct applications and part BBK numbers.



NOTE! Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! **Remember: Hot asphalt will not support most jack stands safely!**

 **MADE IN U.S.A.** 

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

Disconnect negative battery terminal.

STEP 2

With BBK Full Length Headers (part #'s 1642/O/5 or 1633/O/5) installed, lift the X-Pipe in place.

STEP 3

Line up the rear of the X-Pipe with the stock barrel style clamps and slip them over the reduced end of the X-Pipe.

STEP 4

Position the X-Pipe collector flanges up to the headers, connect headers and X-Pipe with studs supplied in the header kit.

STEP 5

Adjust the position of the exhaust system for fitment and clearance. Tighten the clamps and collector nuts.

STEP 6

Remove the rear oxygen sensors from the stock mid-pipes and install them into the BBK X-Pipe.

NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.

STEP 7

Connect the oxygen sensor extensions (See BBK Website for correct applications and part BBK numbers) to plugs at the wire harness on the sides of the transmission. Reconnect the battery and start engine to check for leaks.

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