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Product Instructions

20-031 PICKUP TUBE for SBC H.V. PUMP IN 6.5" DEEP PAN

- 1) Check oil pan and oil pump on engine block for interference. You should use the oil pan gasket when doing this. The type and thickness of the gasket can some times be the deciding factor on whether or not the oil pan needs to be modified.
- 2) A high volume 4-bolt small block oil pump extends down from the engine block pan mounting surface approximately 6.625". If the oil pump bottom cover comes in contact with the oil pan, mark the pan in the affected area. Dimple this area downward. Great care should be used when performing this modification. A block of wood and a hammer are usually the best tools. Only dimple the affected area, being careful not to distort the trap-door assemblies.
- 3) Recheck oil pan and oil pump on engine block for interference.
- 4) Install pickup tube into oil pump as per the instructions that came with your oil pan.

*****NOTE: If using this pickup tube with 11-102 series oil pans, the top of the pickup cup may need modification to clear the inside of the oil pan below the starter area.***

Modifications can be performed by our Custom Shop for a nominal fee.
Call for details.