



FITTING INSTRUCTIONS

ARB TJ & TJ UNLIMITED JEEP REAR BAR ACCESSORIES

- **PART No 5750030 HI LIFT JACK ATTACHMENT.**
- **PART No 5750040 WHEEL LOCKING NUT - SET OF 4**
(NOT SUPPLIED WITH THIS KIT - AVAILABLE SERERATELY)

WARNING

TAKE NOTE OF THE FOLLOWING:-

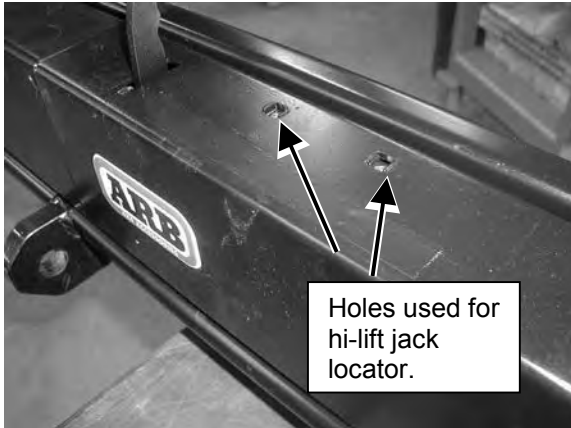
- **THIS PRODUCT MUST BE INSTALLED EXACTLY AS PER THESE INSTRUCTIONS USING ONLY THE HARDWARE SUPPLIED.**
- **IN THE EVENT OF DAMAGE TO ANY REAR BAR COMPONENT, CONTACT YOUR NEAREST AUTHORISED ARB STOCKIST. REPAIRS OR MODIFICATIONS TO THE REAR BAR OR WHEEL CARRIER MUST NOT BE ATTEMPTED.**
- **DO NOT USE THIS PRODUCT FOR ANY VEHICLE MAKE OR MODEL, OTHER THAN THOSE SPECIFIED BY ARB.**
- **DO NOT REMOVE LABELS FROM THIS PRODUCT.**
- **THE INSTALLATION OF THIS PRODUCT MAY REQUIRE THE USE OF SPECIALIZED TOOLS AND / OR TECHNIQUES .**
- **IT IS RECOMMENDED THAT THIS PRODUCT IS ONLY INSTALLED BY TRAINED PERSONNEL .**
- **THESE INSTRUCTION ARE CORRECT AS AT THE PUBLICATION DATE . ARB CORPORATION LTD . CANNOT BE HELD RESPONSIBLE FOR THE IMPACT OF ANY CHANGES SUBSEQUENTLY MADE BY THE VEHICLE MANUFACTURER .**
- **DURING THE INSTALLATION , IT IS THE DUTY OF THE INSTALLER TO CHECK CORRECT OPERATION / CLEARANCES OF ALL COMPONENTS .**

USE	PART No	QTY	DESCRIPTION
OPTIONAL HI – LIFT JACK BRACKET KIT.	375 6877	1	BRACKET – HI LIFT LOCATOR
	6151128	2	NUT FLANGED M6
	615 1256	2	BUTTON HEAD CAP SCREW M6
	615 1046	2	WASHER FLAT M6
	375 6885	1	BRACKET – JACK MOUNT
	615 1382	4	WHEEL STUDS ½ “ WITH WHEEL NUT
	375 6733	1	BRACKET – JACK MOUNT CLAMP
	458 1049	4	FLAT WASHER M12
	4581050	4	SPRING WASHER ½”
	615 1022	1	BOLT M8 x 25 mm LONG
	458 1046	1	SPRING WASHER M8
	458 1044	2	FLAT WASHER M8
	615 1028	1	NUT M8
OPTIONAL LOCK NUT SET (not supplied with this kit)	615 1383	1	LOCKING NUT SET OF 4

TOOLS REQUIRED :-

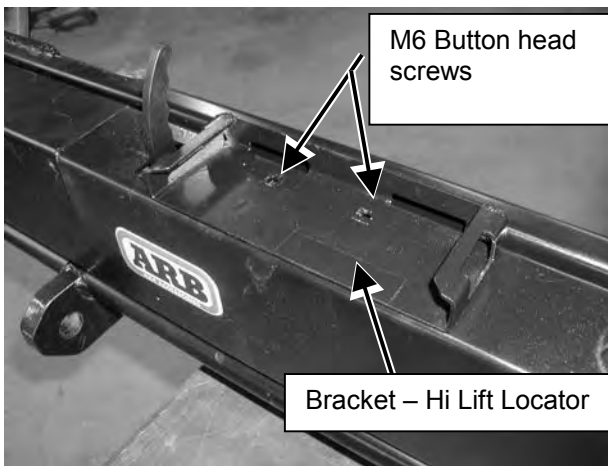
METRIC SOCKET SET, METRIC RING AND OPEN ENDED SPANNER SET, HAMMER & VICE

FITTING OF THE HI – LIFT JACK ATTACHMENT



1. LOCATION OF THE HI-LIFT LOCATOR BRACKET

The hi-lift locator bracket uses the two holes in the end of the arm as shown.

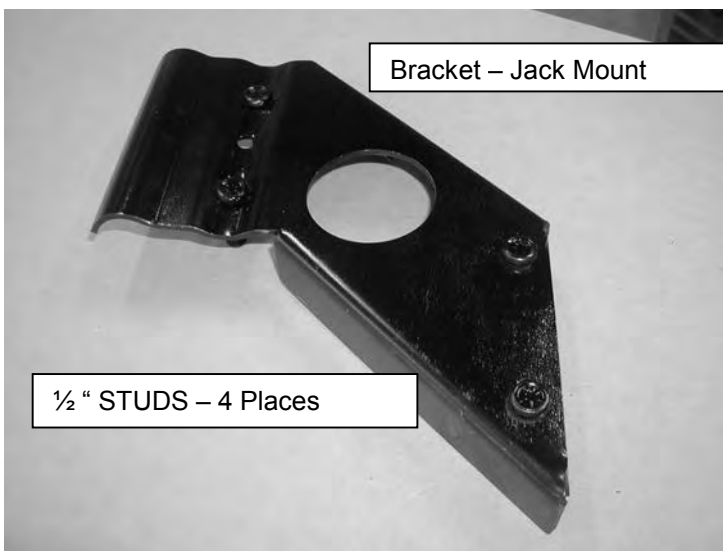


2. INSTALLATION OF THE BRACKET HI - LIFT LOCATOR

Place the bracket – hi lift locator on the wheel carrier arm and align the holes in the bracket with the arm.

Using the 2 M6 button head cap screws flat washers and flange nuts, bolt down firmly. Place the nyloc nuts inside the arm.

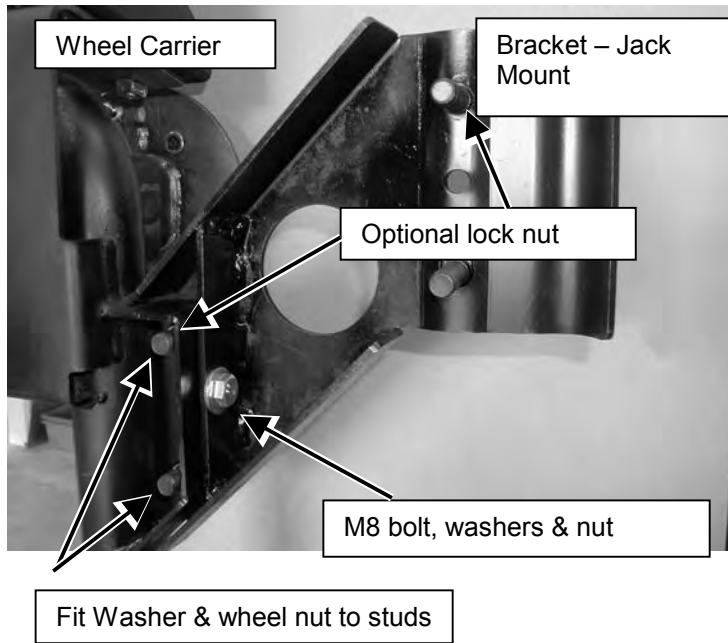
NOTE: Ensure the bracket is parallel with the arm.



3. INSTALLATION OF THE 4 STUDS INTO THE BRACKET – JACK MOUNT

Fit the stud to the hole in the bracket, one at a time and position the stud between the jaws of a vice. **Do not tighten the vice, as you will damage the threads.** Using a hammer hit the back of the stud until it is fully bottomed out.

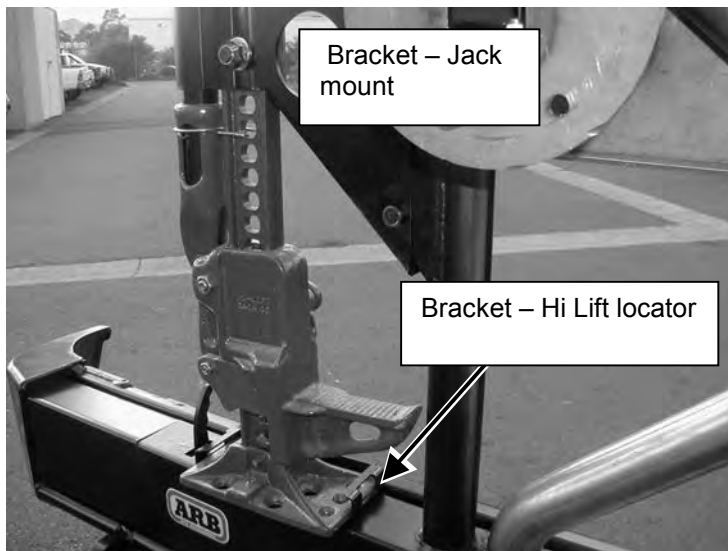
Important : Make sure the 4 studs are assembled in the direction shown in the photo opposite.



4. BOLTING THE BRACKET – JACK MOUNT TO THE WHEEL CARRIER

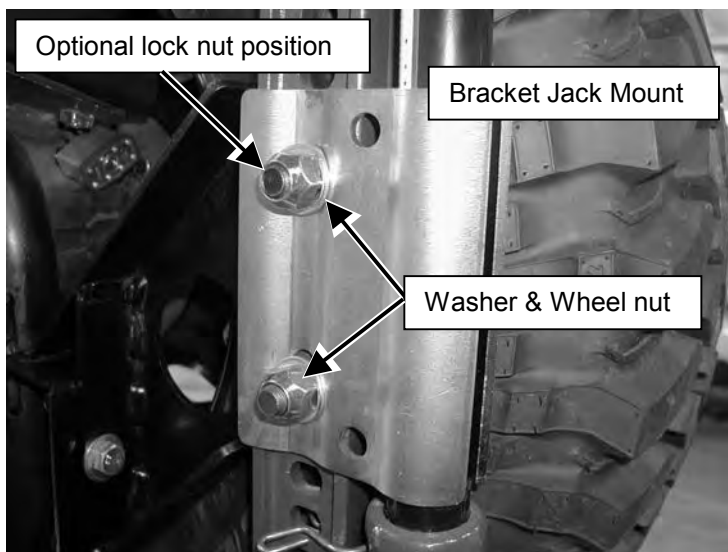
Bolt the bracket – jack mount to the wheel carrier by aligning the studs with the corresponding holes in the wheel carrier. Place a flat washer & spring washer over the stud followed by the nut supplied with the stud; this is done in two places. Assemble the M8 nut, 2 washers, spring washer and nut as shown.

Note :- If the optional locking nut kit has been purchased, assemble the nuts in place of the 2 nuts supplied with the studs.



5. INSTALLATION OF THE HI – LIFT JACK TO THE WHEEL CARRIER

Place the foot of the HI – LIFT jack into the locating bracket and aligning the two studs with the corresponding holes in the jack upright.



6. INSTALLATION OF THE BRACKET JACK MOUNT CLAMP

Fit the bracket over the jack & studs and assemble the flat washer, spring washer and nuts supplied with the studs.

Important :- The taper on the wheel nut faces away from the tyre.

Note :- If the optional locking nut kit has been purchased, assemble the nuts in place of the 2 nuts supplied with the studs.