

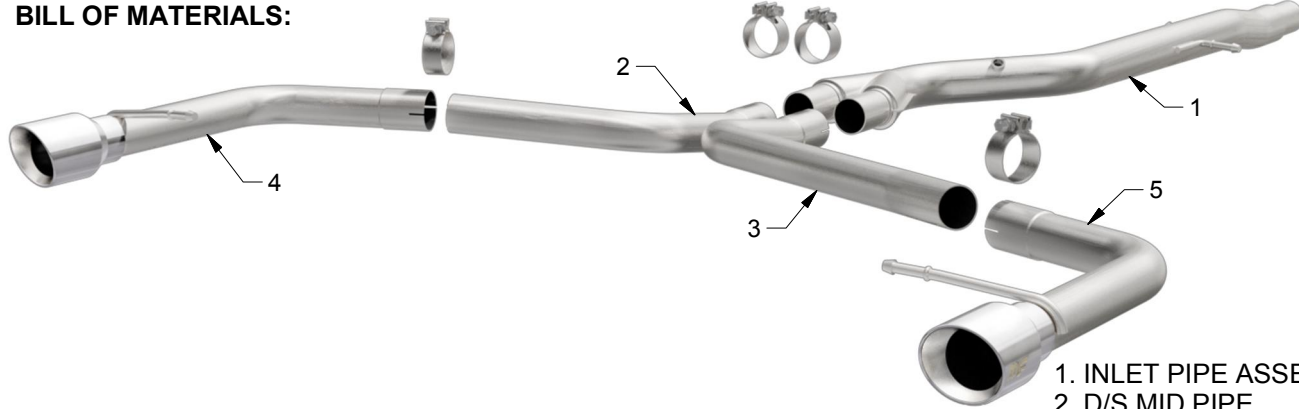


INSTALLATION INSTRUCTIONS



2016 AUDI A6/A7 3.0L DIESEL | PART NO. 19260

BILL OF MATERIALS:



- 1. INLET PIPE ASSEMBLY
- 2. D/S MID PIPE
- 3. P/S MID PIPE
- 4. D/S TAIL PIPE ASSEMBLY
- 5. P/S TAIL PIPE ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [4] 2.50" Clamp

MINIMUM REQUIRED TOOLS:



13mm, 15mm



Hanger Tool (Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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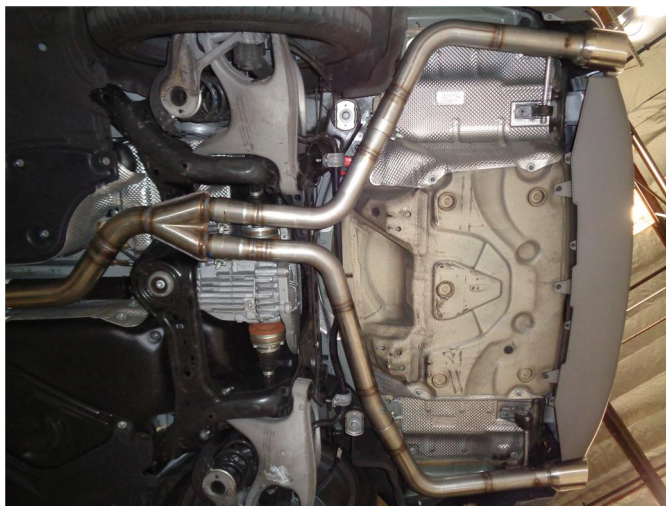
Step 1. To remove the OEM exhaust system first remove the two O2 sensors attached to the inlet pipe.



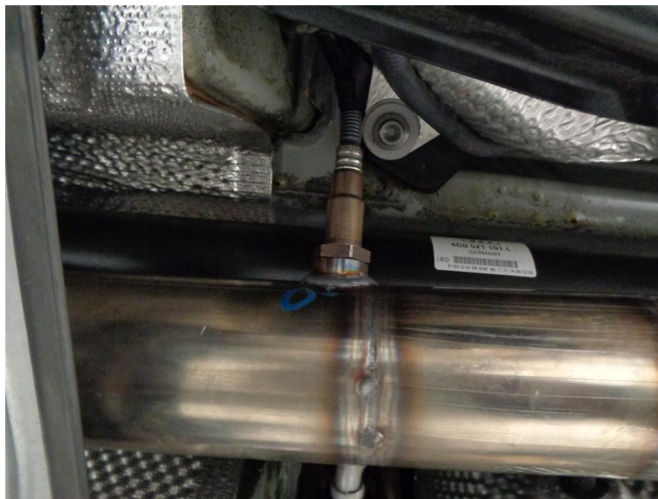
Step 2. Next, unbolt the clamp attaching the inlet pipe to the DPF. Working front to rear remove all welded hangers from the rubber insulators. The exhaust system may now be removed. Retain all mounting hardware as it will be needed to install your new MAGNAFLOW system.



Step 3. Begin installation of the new system by slipping the inlet of the Inlet Pipe Assembly into the outlet clamp of the DPF assembly using the OEM hardware. Engage the welded hanger to the rubber insulator. All clamps should remain loose until final installation is complete.



Step 4. Next loosely attach both Mid Pipes using the supplied 2.50" clamps. Install the Tail Pipe Assemblies the same way. Insert the welded hanger into the OEM rubber insulator.



Step 5. When reattaching both O2 sensors to the Inlet Pipe Assembly take care as each sensor has a different thread pattern.



Step 6. Once a final position has been chosen for the new system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.