

Installation Instructions

Ford Expedition Fender Flares (BAJA FORGED, 19-ON)

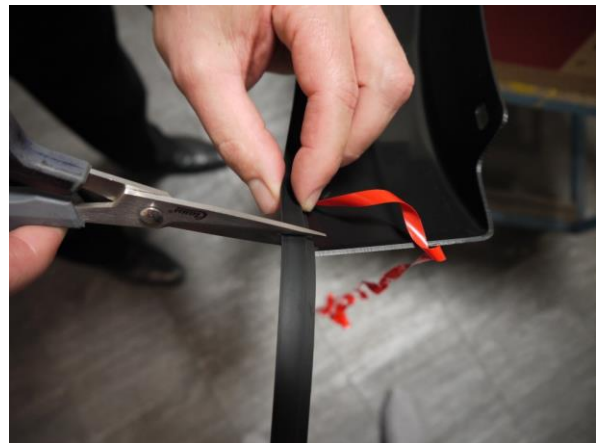
FIT-FF1030

Important: Please read instructions entirely before installing this product.

HARDWARE	QTY	HARDWARE	QTY	HARDWARE	QTY
EXTRUSION-MISC4718	26 FT.	SCREW-SCRW0996 - LONG	4	SPACER-MISC0063	4
CLIP1675PC	12	TAPE-TAPE0311	12	SCREW-SCRW0736	12
CLIP0896PC	8	U-NUT-NUTS0297	4		

Ensure that both left- and right-hand Fender Flares suit the profile of the vehicle. Please take note of the areas where the Fender Flares comes into contact with the vehicle.

INSTALL PREPARATION



STEP 1: Attach the included rubber seal to ALL (6) Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it contacts the vehicle body. Trim rubber seal at end of each Fender Flare. Save extra rubber seal for install on opposite side Fender Flare and discard any excess once both sides are complete.

IMPORTANT NOTE: TRIM RUBBER SEAL

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FRONT FENDER FLARE INSTALLATION



STEP 2: Using a 5.5mm socket / wrench remove factory screw locations (X4) where noted above and retain for re-install. Clean the body areas where the Fender Flares will contact the vehicle surface. Ensure fenders are dry prior to install.



STEP 3: Hold Fender Flare on the vehicle in the position of best fit. Note where above marked slot is in the Fender Flare.



STEP 3-1: Wrap abrasion resistant tape (marked above) in alignment of the fender flare slot onto the painted surface of the vehicle. Remove fender flare.

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STEP 5: Secure attachment clips (X4) by sliding clip into Fender Flare slot. As shown above.



STEP 5-1: Using the factory screws that were previously removed, attach the clips to corresponding existing holes (X4) in upper inner wheel well. Do not fully tighten screws at this stage.



STEP 6: Slide push-on clip over the abrasion resistant tape in alignment of the slot in the fender flare. Use the small screws supplied in hardware kit to fasten.



STEP 7: Apply pressure to the fender flare against the vehicle to create tension and begin to tighten all (5) mounting positions noted above.

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STEP 8: Once the fender flare is securely fastened to the vehicle, begin to pull the RED tape liner of the extrusion, and apply pressure to get the proper adhesion needed.



STEP 9: This completes the front fender flare installation. Repeat process for driver side.

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REAR FENDER FLARE INSTALLATION



STEP 10: Using the alcohol wipes supplied, clean the body area where the Fender Flares will contact vehicle surface. Ensure fender surface is dry prior to install.



STEP 11: Remove the (5) push in fasteners for ease of installing the (2) U-Nuts. The U-nuts will be installed in the positions circled above.



STEP 12: Install U-nut over existing hole of the hard plastic, not the tab of the painted surface.



STEP 13: Note above the (2) positions U-Nut needs to be applied.

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STEP 14: Place fender flare up against vehicle for best fit by aligning the end of fender flare with the doors edge. See above.



STEP 15: Align abrasion resistant tape with slot in fender flare. Remove fender flare.



STEP 16: Place tape on to the painted surface of the vehicle as shown above.



STEP 17: Slide push-on clip over the abrasion resistant tape in alignment of the slot in the fender flare

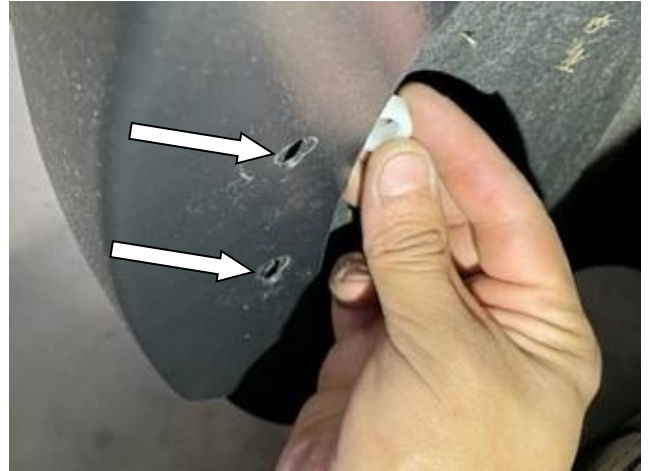
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STEP 18: Re-apply fender flare to vehicle in best fit position.



STEP 19: Place 5mm spacer behind the (2) slotted holes of the fender flare and begin to loosely install using the long screws supplied in the hardware kit.



STEP 20: Begin to loosely install with long screws supplied in the hardware kit using 3mm Torx drive. Start at the upper position first.



STEP 21: Repeat the process for the lower position.

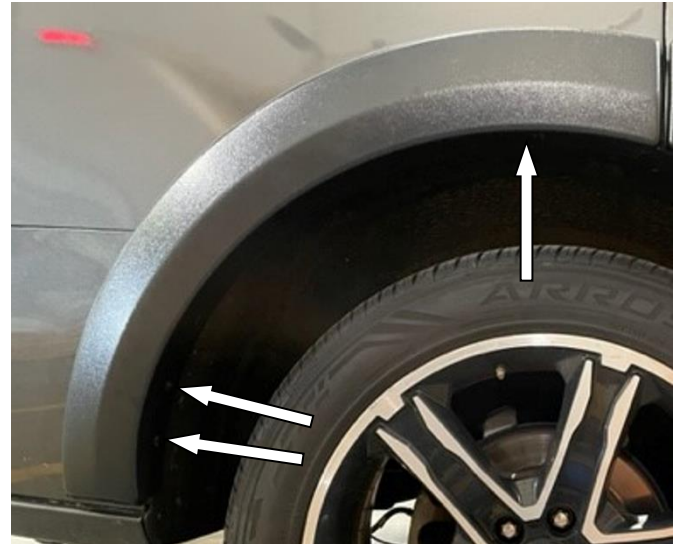
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STEP 22: Use the small Philips screw that is provided in the hardware kit and loose fit the top center position.



STEP 23: Apply pressure to the fender flare to create tension and begin to fasten.



STEP 24: Place fender flare up against vehicle for best fit by aligning the end of fender flare with the doors edge as shown above. Align abrasion resistant tape with the (4) slots in fender flare. Remove fender flare.

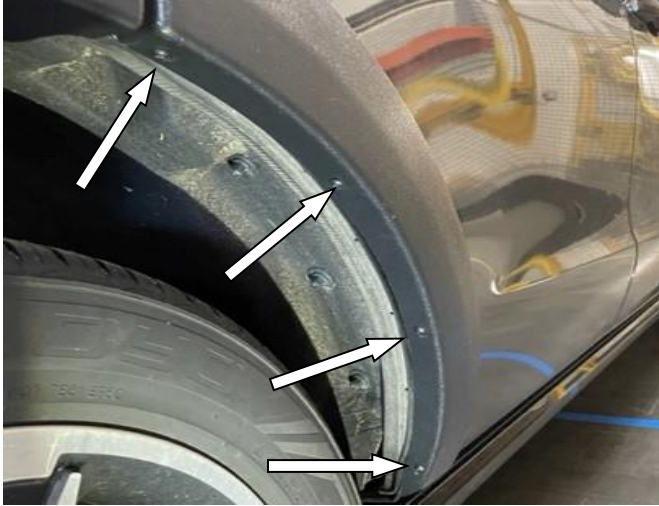


STEP 25: Slide push-on clip (X4) over the abrasion resistant tape in alignment of the slot in the fender flare

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STEP 26: Apply pressure to the fender flare to create tension against the vehicle and begin to fasten all (4) mounting points as shown above. If slots are misaligned, you may need to adjust tape and clips accordingly when tightening.



STEP 27: Once the fender flare is securely fastened to the vehicle, begin to pull the RED tape liner of the extrusion, and apply pressure to get the proper adhesion needed.



STEP 28: This completes the rear fender flare installation. Repeat process for driver side.